*bJuJa hesis sadawneo milsadenis* *Ø1200* *mm* */ sigrZiT L = 200* *mm-iani monakveTis sareabilitacio samuSaoebi*

***teqnikuri davaleba:***

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| ***gawmendis xarisxi*** | ***standarti SSPC*** | ***standarti NACE*** | ***standarti SIS (ISO 8501)*** | ***SeniSvna*** |
| ***sawarmoo***  | ***SSPC-SP 14*** | ***NACE No.8*** | ***SA-1-1/2*** | *kompensatorebisaTvis* |
| ***zedapiruli*** | ***SSPC-SP 7*** | ***NACE No.4*** | ***SA-1*** | *sadawneo milsadenisaTvis* |

* ***sadawneo milsadenze Sesasrulebeli samuSaoebis teqnikuri moTxovnebi:***
* *gasufTavebis xarisxi unda Seesabamebodes normebs SA 3 an SA 2.5, standarti:* ***ГОСТ 9.402-2004;***
* *zedapiris simqise -* ***150÷250*** *mkm,* ***ISO 8503-1*** *standarti Sesabamisad;*
* *auculebelia antikoroziul SeRebvamde milsadenis zedapiris mtvrisagan da natanisagan gawmenda, standarti:* ***ISO 8502-3;***
* *dauSvebelia, damuSavebis Semdeg, zedapirebze cximovani da zeTovani kerebis arseboba;*
* *sasurvelia silaWvluri damuSavebis paralelurad mimdinareobdes sadawneo milsadenis antikoroziuli safaris mowyoba - SeRebva;*
* *aucilebelia antikoroziuli SeRebis dawyebamde sadawneo milsadenis zedapiri unda iyos mSrali;*
* ***samuSaoebis msvlelobis dros Semsrulebeli valdebuli da pasuxismgebelia Semdegze:***
* *samuSao adgilze garemos dacvis moTxovnebis dacva;*
* *samuSao adgilze Sromis dacvis da usafrTxoebis moTxovnebis momzadeba – dacva;*
* *samuSao adgilze calkeuli kvanZebi, romelic ar xvdeba silaWavluri meTodebiT damuSavebaSi, dacva dazianebisagan;*
* ***Sesrulebuli samuSaos saboloo miReba – Cabareba:***
* *damuSavebis xarisxi — vizualuri Semowmeba winaswar momzadebuli, standarti* ***ISO 8501,*** *etaloniT****;***
* *zedapiris simqise* ***—*** *standartiT* ***ISO 8503-1*** *xelsawyo****:*** *profilometris(an msgavsi) daxmarebiT****;***
* *samuSaoebis dasrulebis Semdeg milsadenis ultrabgeriTi* ***УЗК*** *Semowmeba Catarebuli* ***(Бжуж ГЭС напорный трубопровод /*** *i. TayaZe****)*** *Semowmebis mixedviT;*